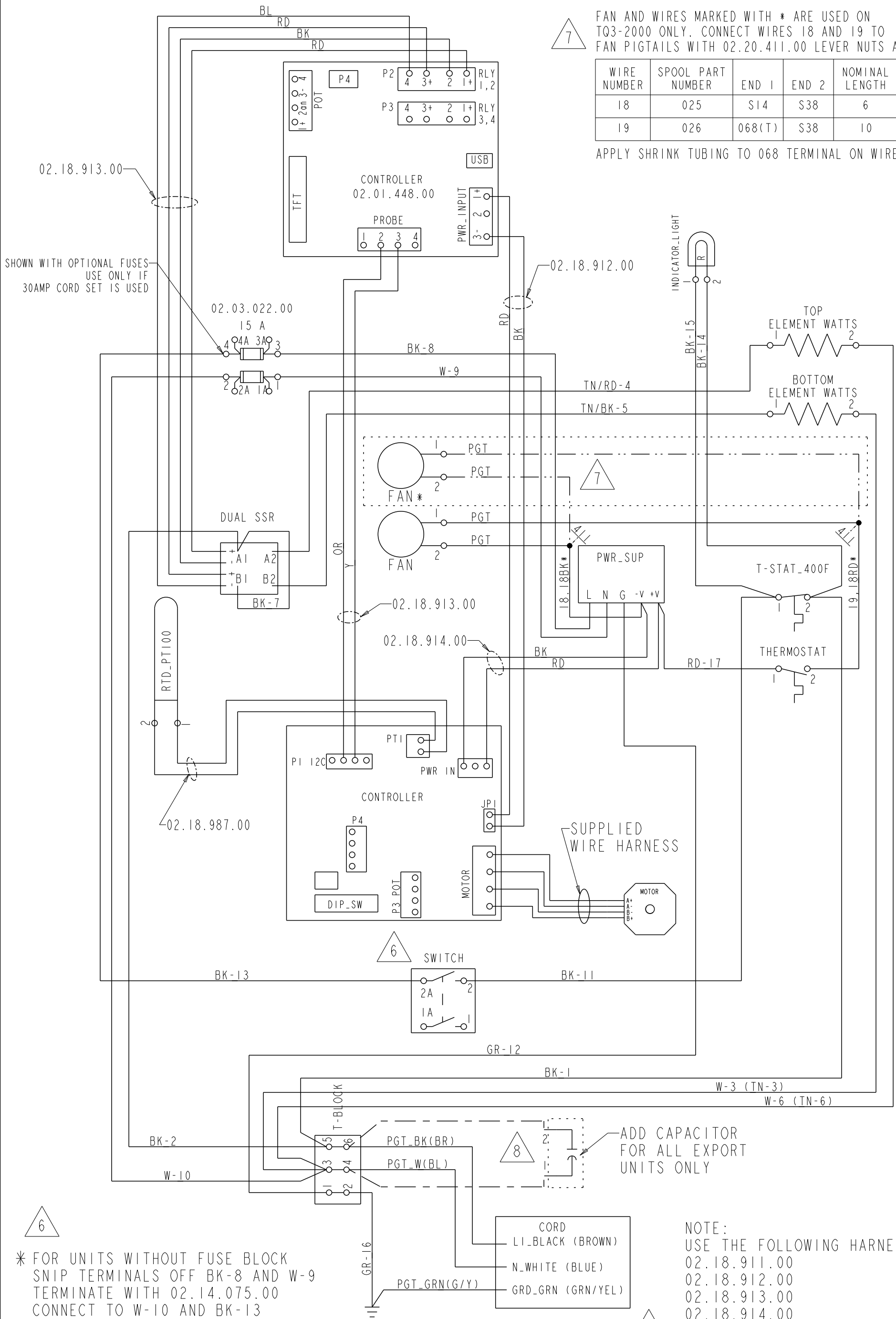




FAN AND WIRES MARKED WITH * ARE USED ON TQ3-2000 ONLY. CONNECT WIRES 18 AND 19 TO FAN PIGTAILS WITH 02.20.411.00 LEVER NUTS AS SHOWN.

WIRE NUMBER	SPOOL PART NUMBER	END 1	END 2	NOMINAL LENGTH
18	025	S14	S38	6
19	026	068(T)	S38	10

APPLY SHRINK TUBING TO 068 TERMINAL ON WIRE 19



SHOWN WITH OPTIONAL FUSES USE ONLY IF 30AMP CORD SET IS USED



* FOR UNITS WITHOUT FUSE BLOCK SNIP TERMINALS OFF BK-8 AND W-9 TERMINATE WITH 02.14.075.00 CONNECT TO W-10 AND BK-13



ADD CAPACITOR FOR ALL EXPORT UNITS ONLY

NOTE:
USE THE FOLLOWING HARNESSES:
02.18.911.00
02.18.912.00
02.18.913.00
02.18.914.00
02.18.918.00
02.18.987.00

RELEASE AND REVISION HISTORY			CK:	
RV	DESCRIPTION	DATE	ENG	RB
1	RELEASED ECO.#27932	3-3-17	GHW	WEM
6	REMOVE TO-400 WIRING, UPDATE DIAGRAM	-	-	-
7	& SWITCH SYM, ADD NOTE, ECO.#28662	8-23-17	GHW	WEM
8	ADD FAN & NOTE FOR TQ3-2000, ECO.#28968	11-2-17	GHW	JMN
	ADD CAPACITOR FOR EXPORT UNITS, ECO.#29315	1-25-18	GHW	JMN

UNLESS OTHERWISE SPECIFIED DIMS ARE IN INCHES
TOL ON ANGLE $\pm 2.0^\circ$
2 PL ± 0.02 3 PL ± 0.016
HOLE SIZES: $+0.005/-0.002$

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HATCO CORP., MILWAUKEE, WI

DESCRIPTION WIRING DIAGRAM, TQ3-500, -900, -2000		
PART NUMBER N/A	DRAWING NUMBER 10-01-1316	REV 8
Released	SCALE: NA	PROJ: 716200 SHEET 1 OF 1