



FOOD EQUIPMENT

## Operating and Maintenance Instructions

### EasyLettuceKutter™

<b>Model: 55650</b>	<b>1" X 1" SQUARE</b>
<b>55650-1</b>	<b>½" SLICES</b>
<b>55650-2</b>	<b>1" X 2" ROMAINE</b>
<b>55650-3</b>	<b>½" SQUARES</b>
<b>55650-4</b>	<b>2" X 2" SQUARES</b>
<b>55650-6</b>	<b>¾" X ¾" SQUARES</b>

### INTRODUCTION

1. To get the best operation and life from your machine, please read and comply with these instructions.
2. Clean machine thoroughly before and after each use using cleaning instructions below.
3. Minimize the use of alkaline cleaners as they may cause pitting and dulling of the finish.

### SAFETY INSTRUCTIONS

Remember that the blades are **VERY SHARP!** Be careful when handling and operating the machine to keep hands away from the blades.

### PPREPARATION

1. The LEVER is locked in the down position (as it is shipped) for safety and convenience by inserting PIN through the HOLE in the LEVER.
2. The LEVER can be locked in the up position to safely and conveniently remove the BLADE AND HOLDER ASSEMBLY by raising the LEVER so HOLE aligns with the holes in LINK BARS and inserting the PIN through all three parts.
3. Place the unit on a good firm work surface.
4. **If unit fails to work properly when first operated call NEMCO customer service at 1-800-782-6761**

### OPERATION

1. Insert PIN into HOLE in LEVER.
2. Hold LEVER in its UP position and place the product on the BLADES.
3. Remove hand/fingers from the cutting area and firmly bring LEVER down, to cause the PUSH PLATE to force the product through the BLADES.

### CLEANING

1. Remove PIN, move LEVER out of the way and lift PUSH PLATE off the GUIDE RODS.
2. Release and raise HOLD DOWN CLIPS and lift the BLADE AND HOLDER ASSEMBLY off the FRAME.  
NOTE: The BLADE AND HOLDER ASSEMBLY can be totally disassembled for cleaning by removing the machine screws on the underside (see To Replace Blades for re-assembly instructions).
3. Reassemble by reversing the above procedure.

### TO LUBRICATE

If the PUSH PLATE doesn't slide freely, lubricate the GUIDE RODS with mineral oil or a food grade lubricant. Do not use cooking oil; it can get sticky!

### TO REPLACE BLADES ON 55650, 55650-2, 55650-3, 55650-4

1. Place BLADE AND HOLDER ASSEMBLY on a table with the sharp side of the BLADES down.
2. Remove the MACHINE SCREWS and the BLADE RETAINERS.
3. Remove the existing BLADES and install new with the sharp side down. Install the BLADES with the slots on the dull side first.
4. Reassemble the BLADE RETAINERS and the MACHINE SCREWS.

### TO REPLACE BLADES ON 55650-1

1. Loosen all of the screws at the front of the BLADE AND HOLDER ASSEMBLY. Remove the screws and also the screws at the rear of the assembly.
2. Remove the tension rods to release the BLADES.
3. Install replacement BLADES into the TENSION BLOCKS with the sharp side of the BLADES and the grooves in the TENSION BLOCK up. Be careful of the sharp edges!
4. Lay the BLADE HOLDER on a table with the bottom side upward. Place the BLADES with the TENSION BLOCKS installed into the BLADE HOLDER with the sharp side of the BLADES downward.
5. Install BEARING PLATES on the screws and install the screws into the BLADE HOLDER. Loosely install all of the screws into the TENSION BLOCKS.
6. Tighten the screws at the back (notched) side of the BLADE HOLDER.
7. Tighten the screws at the front to be snug. Then tighten and retighten until all are very tight and all of the BLADES are tightened equally. NOTE: If a torque wrench is available, set the adjusting screws to 60 inch pounds.

# 55650 - ( ) EASY LETTUCE KUTTER

55475-1 LEVER

55486 PUSH PLATE & BUSHING ASSEMBLY  
FOR 55650, 55650-1, & 55650-2  
55866 PUSH PLATE & BUSHING ASSM.  
FOR 55650-3  
55823 PUSH PLATE & BUSHING ASSEMBLY  
FOR 55650-4  
55486-6 PUSH PLATE & BUSHING ASSEMBLY  
FOR 55650-6

MODEL # LOCATION

55487-1 CHAIN & PIN ASSEMBLY  
INCLUDES:  
45298 RING PIN (2)  
45465 BEAD CHAIN (1)

55483 LINK BAR (2)  
55421 PIN (2) (NOT SHOWN)  
45154 WASHER (3) (NOT SHOWN)  
45026 PIN CLIP (2) (NOT SHOWN)

55485 BLADE & HOLDER ASSEMBLY  
FOR 55650 1" x 1" SQUARE  
INCLUDES:  
55476 BLADE HOLDER  
55470 BLADE KIT  
55479 BLADE SPACER (4)  
55480 BLADE RETAINER (4)  
45630 SCREW 10-24 x 1/2" (8)

55481 GUIDE ROD (2)  
45296 GROOVED PIN 5/32 x 1" (2)  
(GROOVED PIN NOT SHOWN)

55495 BLADE & HOLDER ASSEMBLY  
FOR 55650-1 1/2" SLICE  
INCLUDES:  
55496 BLADE HOLDER  
55521 BLADE KIT  
55497 BLADE SPACER (13)  
55498 TENSION BAR (2)  
55518 TENSION ROD (2)  
55519 BEARING BAR (4)  
45650 SCREW 1/4-20 x 2" (12)

45404 O-RING (2)

55471 FRAME

55482 HOLD DOWN CLIP (2)

45297 GROOVED PIN 1/4 x 3/4" (2)

45640 SCREW 5/16-18 x 1" (4)

55473 LEG (2)

55472 LEG (2)  
DIAGONAL CORNER  
(NOT SHOWN)

45457 FOOT PAD (4)

55485-2 BLADE & HOLDER ASSEMBLY  
FOR 55650-2 1" x 2" ROMAINE BLADES  
INCLUDES:  
55476 BLADE HOLDER  
55470-2R BLADE SET  
55479 BLADE SPACER (2)  
55480 BLADE RETAINER (4)  
55715 BLADE SPACER (2)  
45630 SCREW 10-24 x 1/2" (8)

55924 BLADE & HOLDER ASSEMBLY  
FOR 55650-3 1/2" SQUARE  
INCLUDES:  
55476 BLADE HOLDER  
55923 BLADE KIT  
55948 BLADE SPACER (4)  
55480 BLADE RETAINER (4)  
45630 SCREW 10-24 x 1/2" (8)

55821 BLADE & HOLDER ASSEMBLY  
FOR 55650-4 2" x 2" SQUARE  
INCLUDES:  
55476 BLADE HOLDER  
55822 BLADE KIT  
55818 BLADE SPACER (4)  
55480 BLADE RETAINER (4)  
45630 SCREW 10-24 x 1/2" (8)

55485-6 BLADE & HOLDER ASSEMBLY  
FOR 55650-6 3/4" x 3/4" SQUARE  
INCLUDES:  
55476-6 BLADE HOLDER  
55470-6 BLADE KIT  
56254 BLADE SPACER (4)  
55480 BLADE RETAINER (4)  
45630 SCREW 10-24 x 1/2" (8)

OPTIONAL  
55491 ADAPTER BOARD

