



MODEL 20,30,45A,50,75A,
BBC, F, BB

STAR MANUFACTURING INTERNATIONAL, INC.

SK1643

REV. F

02-23-04

PARTS LIST

November 16, 2010

Grill-Max Roller Grills
MODEL **Series 20, 30, 45A, 50 and 75A**

Key Number	Part Number	Number Per Unit	Description & Model Designation	
1	A5-RG2005	1	BODY ASSY 20,20S	
	A5-RG3005	1	BODY ASSY 30,30S	
	A5-RG3007	1	BODY ASSY BB 30BB,30SBB	
	A5-RG4507	1	BODY ASSY 45A,45SA	
	A5-RG4509	1	BODY ASSY BB 45ABB,45SABB	
	A5-RG5001	1	BODY ASSY 50,50S	
	A5-RG5006	1	BODY ASSY BB 50BB,50SBB	
	A5-RG7503	1	BODY ASSY 75A,75SA	
	A5-RG7504	1	BODY ASSY BB 75ABB,75SABB	
	A5-RG2009	1	BODY ASSY R 20R,20SR	
	A5-RG3006	1	BODY ASSY R 30R,30SR	
	A5-RG3010	1	BODY ASSY BB R 30RBB,30SRBB	
	A5-RG4508	1	BODY ASSY R 45AR,45SAR	
	A5-RG4510	1	BODY ASSY BB R 45RBB,45SRBB	
	A5-RG5002	1	BODY ASSY R 50R,50SR	
	A5-RG5007	1	BODY ASSY BB R 50RBB,50SRBB	
	A5-RG7505	1	BODY ASSY R 75AR,75SAR	
	A5-RG7506	1	BODY ASSY BB R 75ARBB,75SARBB	
	A5-RG3013	1	BODY ASSY 30D,30SD	
	A5-RG3014	1	BODY ASSY 30DR,30SDR	
	A5-RG3036	1	BODY ASSY 30SBBC	
	A5-RG5017	1	BODY ASSY 50SBBC	
	A5-RG7511	1	BODY ASSY 75AF,75SAF	
	A5-RG3040	1	BODY ASSY 30F	
	A5-RG5020	1	BODY ASSY 50F	
	A5-RG7524	1	BODY ASSY 75AFV	
	2	A5-Z2301	1	DRIP TRAY 30D
		A5-Z2184	1	DRIP TRAY 20
		A5-Z2185	1	DRIP TRAY 30
		A5-Z2186	1	DRIP TRAY 45A
		A5-Z2305	1	DRIP TRAY 50
		A5-Z2306	1	DRIP TRAY 75A
A5-RG5012		1	DRIP TRAY ASSY 50ST	
A5-Z4273		1	DRIP TRAY 50ST	
3		A5-Z2201	1	CONTROL PANEL 50BB,75ABB
		A5-Z2200	1	CONTROL PANEL 50,75A
	A5-Z2167	1	CONTROL PANEL 30BB,45ABB	
	A5-Z2172	1	CONTROL PANEL 30,45A	
	A5-Z2199	1	CONTROL PANEL 20,30D	
4	2M-Z2267	1	LABEL-CONTROL PANEL 20,30D	
	2M-Z2290	1	LABEL-CONTROL PANEL 30,45A	
	2M-Z2291	1	LABEL-CONTROL PANEL 30BB,45ABB	
	2M-Z2292	1	LABEL-CONTROL PANEL 50,75A	
	2M-Z2294	1	LABEL-CONTROL PANEL 50BB,75BB	
	2M-Z2295	1	LABEL-CONTROL PANEL 50SBB,75SABB	
	2M-Z2296	1	LABEL-CONTROL PANEL 20S,30DS	
	2M-Z2297	1	LABEL-CONTROL PANEL 50S,75AS	
	2M-Z2298	1	LABEL-CONTROL PANEL 30S,45AS	
5	A5-Z3206	1	BOTTOM 30	
	A5-Z3204	1	BOTTOM 50	
	A5-Z3158	1	BOTTOM 20	
	A5-Z3203	1	BOTTOM 45A	
	A5-Z3205	1	BOTTOM 75A	
	A5-Z3210	1	BOTTOM 30D	
	A5-Z4776	1	BOTTOM 30SBBC	
	A5-Z4910	1	BOTTOM 50SBBC	
	A5-Z6444	1	BOTTOM 75AFV	
	6	A5-RG3008	1	DRAWER ASSEMBLY 30BB,45ABB
A5-RG5003		1	DRAWER ASSEMBLY 50BB,75ABB	

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7	A5-RG3009	1	DRAWER FRONT ASSY 30BB,45ABB
	A5-RG5004	1	DRAWER FRONT ASSY 50BB,75ABB
8	2D-Z5898	1	BUN PAN 2/3 4" 30BB,45ABB
	2D-Z5899	1	BUN PAN FULL 4" 50BB,75ABB
9	A5-Z2169	2	SIDE PANEL 20,30,50
	A5-Z2265	2	SIDE PANEL 45A,75A
	A5-Z5347	2	SIDE PANEL 75AF,45AF
	A5-Z5401	2	SIDE PANEL 30F,50F
10	A5-Z6719	1	CHAIN GUIDE 20,30,50
	A5-Z2260	1	CHAIN GUIDE 45A,75A
	A5-Z6615	1	CHAIN GUIDE 75AF,45AF
	A5-Z5398	1	CHAIN GUIDE 30F,50F
11	A5-Z8409 & 8410	1	CHAIN RETAINER 20,30,50
	A5-Z8411 & 8412	1	CHAIN RETAINER 45A,75A
12	A5-Z2171	2	ELEMENT SUPPORT 20,30,50
	A5-Z2262	2	ELEMENT SUPPORT 45A,75A
13	2P-Z2174	22/32	TUBE GUIDE 20,30D,30,45A,50,75A
14	2I-Z2175	22/32	ORING SEAL 20,30D,30,45A,50,75A
	2I-Z2175	33/48	ORING SEAL 30DV,45ADV,50DV,75ADV
15	2P-Z8392	1	IDLER ASSY RG 20,30D,30,45A,50,75A
16	2A-Z8017	1	IDLER BUSHING RG 20,30D,30,45A,50,75A
17	2P-Z8317	1	MOTOR SPROCKET 3/8 BORE 20,30D,30,45A,50,75A
18	2N-Z2178	11/16	ELEMENT 100W 120V 30,45A
	2N-Z2179	11/16	ELEMENT 135W 120V 50
	2N-Z2181	11/16	ELEMENT 80W 120V 20,30D
	2N-Z2193	11/16	ELEMENT 135 W 230V 50,75A
	2N-Z2194	11/16	ELEMENT 100 W 230V 30,45A
	2N-Z2611	11/16	ELEMENT 80W 115V CE 20,30D
	2N-Z2982	16	ELEMENT 110W 75A
	2N-Z6441	16	ELEMENT 177W 120 VOLT 75AFV
19	PS-RG5069	1	MOTOR-120 VOLT 20,30D,30,45A,50,75A
	PS-RG5070	1	MOTOR-230 VOLT 20,30D,30,45A,50,75A
20	2J-Z2195	2	CONTROL 120 VOLT 20,30D,30,45A,50,75A
	2J-Z2192	2	CONTROL 240 VOLT 2 0,30D,30,45A,50,75A
N/A	A5-RG4512	2/4	WIRE ASSY LONG 20,30D,30,45A,50,75/75AFV
N/A	A5-RG4513	1	WIRE ASSY LONG-CE 20,30D,30,45A,50,75A
21	2E-Z1858	1	SWITCH DPST-RED 20,30D,30,45A,50,75A
	2E-Z3156	1	SWITCH DPST-YELLOW 20,30D,30,45A,50,75A (230V ONLY)
	2E-Z6443	1	SWITCH DPST-BLACK 75AFV
22	2R-Z1854	2	KNOB w/SET SCREW 20,30D,30,45A,50,75A
23	PS-RG2029	11/16	ROLLER ASSEMBLY CHROME 20,30D
	PS-RG2030	11/16	ROLLER ASSEMBLY POLY 20S,30DS
	PS-RG3077	11/16	ROLLER ASSEMBLY CHROME 30,45A
	PS-RG3078	11/16	ROLLER ASSEMBLY POLY 30S,45AS
	PS-RG7562	11/16	ROLLER ASSEMBLY CHROME 50,75A,75AFV
	PS-RG7563	11/16	ROLLER ASSEMBLY POLY 50S,75SA
N/A	2M-Z2377	1	DRAWER LABEL 30/45A 30BB,45ABB
N/A	2M-Z2380	1	DRAWER LABEL 50/75A 50BB,75ABB
24	2P-Z2242	1	CHAIN 20,30,50
	2P-Z2266	1	CHAIN 30D,45A,75A
	2P-Z5336	1	CHAIN 75AF,45AF,75AFV
	2P-Z5384	1	CHAIN 30F,50F
N/A	A5-RG2006	1	WIRE ASSY #5 20,30D,30,45A,50,75A
N/A	A5-RG2007	1	WIRE ASSY #6 20,30D,30,45A,50,75A
25			
28	2R-Z5846	4	FOOT ALL EXCEPT 75A
	2R-Y5092	4	FOOT 4" ADJUSTABLE 75A
29	2J-Z3157	3	PILOT LIGHT-YELLOW 20,30D,30,45A,50,75A (230V ONLY)

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Grill-Max Roller Grills

MODEL **Series 20, 30, 45A, 50 and 75A**

Key Number	Part Number	Number Per Unit	Description & Model Designation
30	2J-Z2329	3	PILOT LIGHT-RED 20,30D,30,45A,50,75A
	C3-G8021	1/2	CORD ASSY 120V 20,30D,30,45A,50,75A,75SAF/75AFV
	C3-G8022	1	CORD ASSY 240V 75A
31	2E-Z0512	1	CORD 230V 20,30D,30,45A,50
	2E-Y9251	1	CORD 230V 75A
32	2E-Y9227	1	CORD INLET 230V 20,30D,30,45A,50
	2E-Y9253	1	CORD INLET 230V 75A
33	2K-Y3240	1	CORD BUSHING 20,30D,30,45A,50,75A
34	2P-Z0315	4	DRAWER ROLLER w/SCREW 30BB,45ABB,50BB,75ABB
35	2K-Y1139	3	BUSHING ANTI-SHORT 20,30D,30,45A,50,75A
N/A	2P-6475	3	WIRE TIE 20,30D,30,45A,50,75A
N/A	2P-Z0584	1	TONGS 20,30D,30,45A,50,75A
36	2P-Z1540	2	PLUG-HOLE 20,30D,30,45A,50,75A
37	1P-E1524	--	INSULATING TAPE 20,30D,30,45A,50,75A
38	2P-Z5098	11/16	GREASE SEAL 30DV,45ADV,50DV,75ADV
39	A5-Z5158	1	GRILL DIVIDER 30DV,50DV
39	A5-Z5157	1	GRILL DIVIDER 45ADV,75ADV
40	A5-RG3037	1	DOOR-FRONT-20.125 30SBBC
	A5-RG5016	1	DOOR-FRONT-32.125 50SBBC
41	2A-Z4332	1	SCREW, SHOULDER, #6-32UNC 30SBBC,50SBBC
42	2A-Z4333	1	PIN-RETAINER 30SBBC,50SBBC
43	2P-Z4337	1	SPRING-COMPRESSION 30SBBC,50SBBC
44	2A-Z4667	1	SHAFT 30SBBC,50SBBC
45	A5-Z4660	1	BRACKET-DOOR 30SBBC,50SBBC
46	A5-Z4657	1	ARM-DOOR 30SBBC,50SBBC
47	A5-Z4661	1	BRACKET-SPRING MOUNT 30SBBC,50SBBC
48	2C-Z4680	1	RING, RETAINER 30SBBC,50SBBC
49	2P-Z4683	1	SPRING-EXTENSION 30SBBC,50SBBC
N/A	2E-Z2395	1	WIRE SET 20,30D,30,45A,50,75A
N/A	A5-RG2012	1	WIRE SET 20 230V
N/A	A5-RG3018	1	WIRE SET 30D 230V ONLY
N/A	2E-Z6442	1	WIRE SET 75AFV
50	A5-RG7516	1	ASSY - CONTROL COVER DOOR 75SAF-SA
51	2P-Y9176	2	SNAP BUTTON 75SAF-SA
52	2P-Z6455	22/32	TUBE SEAL, SOLID 50BB,50S,75ABB,75SA
N/A	PS-Z3018		TUBE ASSEMBLY SLEEVE (not shown)