

**MODEL: PROVEYOR**  
314HX, 318HX, 418HX





## 314HX Series Holman Conveyor Oven

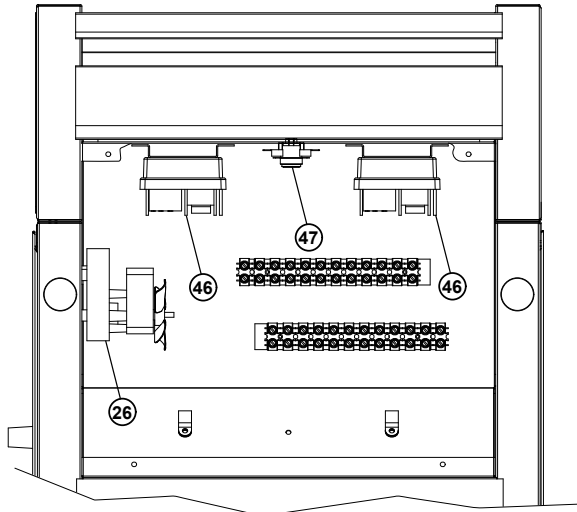
| Fig No | Part No   | Qty | Description  | App.              |
|--------|-----------|-----|--|-------------------|
| 1      | GD-401227 | 2   | TRAY, CRUMB  |                   |
| 2      | 2A-200672 | 4   | COLLAR, SHAFT  |                   |
| 3      | GD-100707 | 1   | RACK, BELT SUPPORT SYSTEM                                    |                   |
| 4      | GD-100403 | 1   | TRAY, LOAD-UP  |                   |
| 5      | GD-160008 | 1   | CONVEYOR BELT (14" X 75")                                    |                   |
| 6      | 2B-200626 | 3   | LINK, MASTER, CONVEYOR BELT                                  |                   |
| 7      | GD-401168 | 1   | COVER, TOP   |                   |
| 8      | 2A-200284 | 3   | E-CLIP   |                   |
| 9      | 2C-200149 | 3   | WASHER   |                   |
| 10     | GB-112262 | 4   | BUSHING 3/8"   |                   |
| 11     | GD-101253 | 1   | SHAFT, IDLER (3/8")  |                   |
| 12     | 2E-200574 | 1   | SWITCH, FAN MOTOR  |                   |
| 13     | HG-402144 | 1   | FAN SWITCH BRACKET   |                   |
| 14     | GD-401238 | 1   | RETAINER, HEATER TUBE RIGHT                                  |                   |
| 15     | 2J-200568 | 2   | PROBE, HEAT (Stratford Control Model)                        | 3 Phase           |
|        |           | 3   |  |                   |
| 16     | GD-401206 | 4   | COVER, EXTENSION SIDE  |                   |
| 17     | GD-101488 | 1   | PANEL ASSY, PLUG SIDE (L-R MODEL)                            |                   |
|        | GD-101489 |     | PANEL ASSY, PLUG SIDE (R-L MODEL)                            |                   |
| 18     | 2K-200458 | 1   | BUSHING, POWER SUPPLY CORD                                   |                   |
| 19     | GD-Z11260 | 1   | CORDSET 10-3 W/6-50P, 50A,<br>Ser No on/after CO3181009A0001 | 314HX             |
|        | 2E-200383 | 1   | CORD/PLUG SEET, 10GA, 30A,<br>Ser No Before CO3181009A0001   |                   |
| 20     | GD-101252 | 1   | SHAFT, DRIVE (3/8")  |                   |
| 21     | GD-401233 | 2   | SHUTTER, HEAT  |                   |
| 22     | GD-101403 | 1   | TRAY, UNLOAD   |                   |
| 23     | 2P-150023 | 1   | DRIVE CHAIN (27")  |                   |
| 24     | 2P-200654 | 1   | SPROCKET, DRIVEN (25B24 X 3/8")                              |                   |
|        | 2P-115362 |     | SPROCKET, DRIVEN (25B11 X 3/8")                              | 314HXRD,<br>HXRRD |
| 25     | 2P-200643 | 1   | SPROCKET, DRIVE (25B11 X 5/16")                              |                   |
|        | 2P-200650 |     | SPROCKET, DRIVE (25B24 X 5/16")                              | 314HXRD,<br>HXRRD |
| 26     | 2U-Z11871 | 1   | MOTOR, DRIVE (L-R), CCW                                      | 208/240V          |
|        | 2U-Z11870 |     | MOTOR, DRIVE (R-L), CW                                       | 208/240V          |
| 27     | 2R-200721 | 1   | BLADE, FAN, DRIVE MOTOR                                      |                   |

| Fig No | Part No   | Qty | Description                                  | App.                  |
|--------|-----------|-----|--|-----------------------|
| 28     | 2R-200716 | 4   | LEG, 2 1/2" METAL                            |                       |
| 29     | GD-197888 | 9   | HTERTUBE, QRTZ; 208V, 613W, 67.9 ohm         | 208V                  |
|        | GD-197893 |     | HTERTUBE, QRTZ; 220V, 600W, 78.7 ohm         | 220V                  |
|        | GD-197889 |     | HTERTUBE, QRTZ; 240V, 600W, 90 ohm           | 240V                  |
|        | 2N-209201 |     | ELEMENT, METAL, 600W, 208V 1                 | 208V                  |
|        | 2N-209203 |     | ELEMENT, METAL, 600W, 240V, 1                | 314HXTA,<br>314HXTAR  |
| 30     | GD-402446 | 1   | RETAINER, SINGLE HTERTUBE, QUARTZ            |                       |
|        | GD-401238 |     | RETAINER, SINGLE HTERTUBE, METAL             |                       |
| 31     | GD-401232 | 4   | RETAINER, DUAL HTERTUBES, QUARTZ             |                       |
|        | GG-401989 |     | RETAINER, HEATERTUBES, METAL                 |                       |
| 32     | 2E-200564 | 1   | SWITCH, ON/OFF TOGGLE                        | 314HX                 |
| 33     | 2P-401780 | 1   | GUARD, TOGGLE                                |                       |
| 34     | 2E-200180 | 3   | INSULATION, SWITCH, POT.                     |                       |
| 35     | 2J-200567 | 1   | SWT, FRONT HEAT CNTRL POT., 3Ph<br>Stratford | 3 Phase,<br>Stratford |
|        | 2J-200567 |     | SWT, TOP HEAT CNTRL POT. Stratford           |                       |
|        | GD-115350 |     | SWITCH, CNTRL HEAT ASSY TOP, Phase<br>Cntrl  |                       |
| 36     | 2J-200567 | 1   | SWITCH, BTM HEAT CNTRL POT. Strat            |                       |
|        | GD-115351 |     | SWITCH, CNTRL HEAT ASSY BTM, Phase           |                       |
| 37     | GB-118062 | 1   | SWITCH, SPEED CNTRL ASSY (1000Ω)             | 314HX                 |
| 38     | 2J-200427 | 1   | PILOT LIGHT                                  |                       |
| 39     | 2R-200708 | 3   | CAP, KNOB CONTROL                            | 3 Phase               |
|        |           | 4   |  |                       |
|        | 2R-200768 | 3   | KNOB, HEAT CONTROL, SPEED<br>CONTROL         | 3 Phase               |
|        |           | 4   |  |                       |
| 40     | 2M-200866 | 1   | LABEL 3 PHASE HX CONTROL LABEL               | 3 Phase               |
|        | 2M-200872 |     | LABEL, CONTROL PANEL                         |                       |
| 41     | GD-401375 | 1   | PANEL, CONTROL SIDE                          | 3 Phase               |
|        | GD-401540 |     |  |                       |
| 42     | 2U-200561 | 1   | MOTOR, FAN                                   |                       |
| 43     | HT-401496 | 1   | COVER, CONTROL BOX                           |                       |
| 44     | 2R-200562 | 1   | GRILL, FAN MOTOR                             |                       |
| 45     | 2C-Z5883  | 4   | SCREW, 10-24 X 1/2 FZA, SELF DRILLING        |                       |

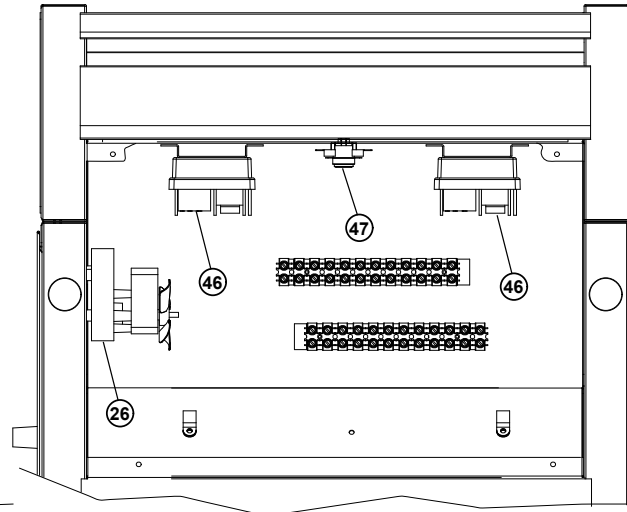


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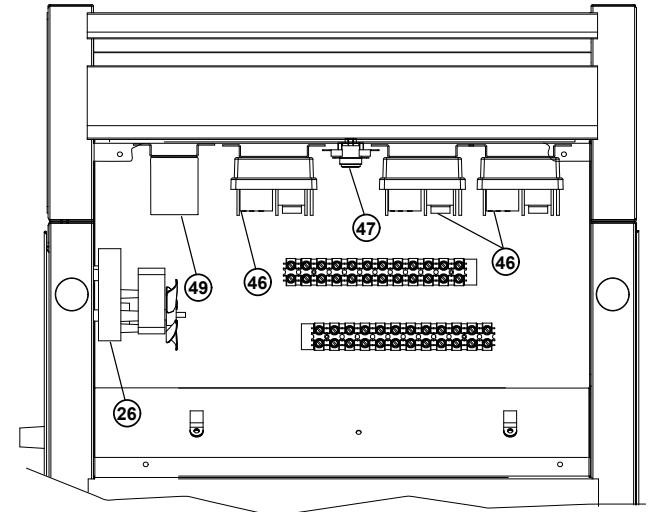
| Fig No | Part No     | Qty | Description                                  | App.            |
|--------|-------------|-----|--|-----------------|
| 46     | 2J-200569   | 2   | CONTROL, HEAT (Stratford Control)            |                 |
|        |             | 3   | CONTROL, HEAT (3 PHASE)                      | 3 Phase         |
| 47     | SP-115146   | 1   | SWITCH, HIGH LIMIT RESET                     |                 |
| 48     | SP-115338   | 2   | CONTROL, HEAT (Phase Control)                | 120V            |
|        | SP-115339   |     |  | 3 Phase         |
| 49     | 2E-200529   | 1   | CONTACTOR 3PH                                | 3 Phase         |
|        | 2E-Z8966    |     | CONTACTOR, 50AMP 208/240V 1PH                | 1 Phase         |
| 50     | 2E-30901-08 | 2   | FUSE HLDR FOR SC FUSE                        |                 |
| NI     | 2E-Z5680    | 2   | FUSE, 5A - CLASS G                           |                 |
| NI     | 2B-200624   | ea. | LINK, CONVEYOR BELT                          |                 |
| NI     | 2E-200554   | ~   | TERMINAL BLOCK, 12 POS. LARGE                |                 |
| NI     | 2J-200423   | 2   | SWITCH, SPEED CONTROL (1000Ω)                | 240V/50/<br>3PH |
| NI     | GD-115392   | 1   | TERMINAL BLCK, 3 POS. LARGE<br>(Power Input) |                 |
| NI     | GD-115396   | ~   | TERMINAL BLOCK, 7 POS. LARGE                 |                 |
| NI     | GD-115397   | ~   | TERMINAL BLOCK, 8 POS. LARGE                 |                 |
| NI     | GD-115523   | ~   | JUMPER, 4 POS. LARGE                         |                 |
| NI     | GD-118060   | 1   | SPEED CONTROL,                               | V82, V84        |
| NI     | HM-115398   | ~   | TERMINAL BLOCK, 9 POS. LARGE                 |                 |
| NI     | HM-115521   | ~   | JUMPER, 2 POS. LARGE                         |                 |
| NI     | HM-115522   | ~   | JUMPER, 3 POS. LARGE                         |                 |
| NI     | 1L-Z12397   | 1   | CHAIN LUBE 1oz TUBE                          |                 |



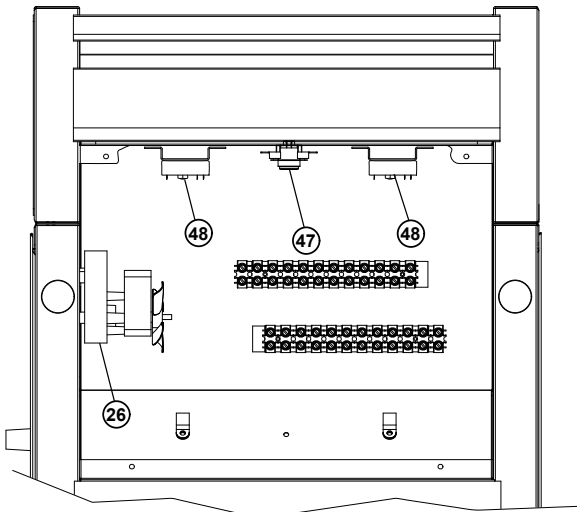
**314 Stratford Control**  
Left to Right Conveyor



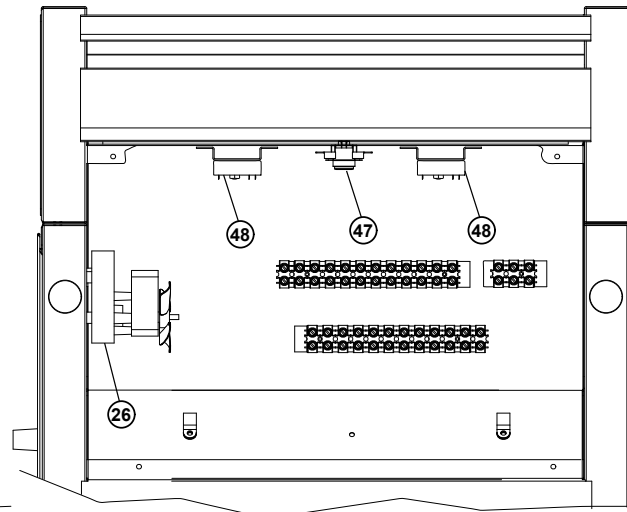
**318 Stratford Control**  
Left to Right Conveyor



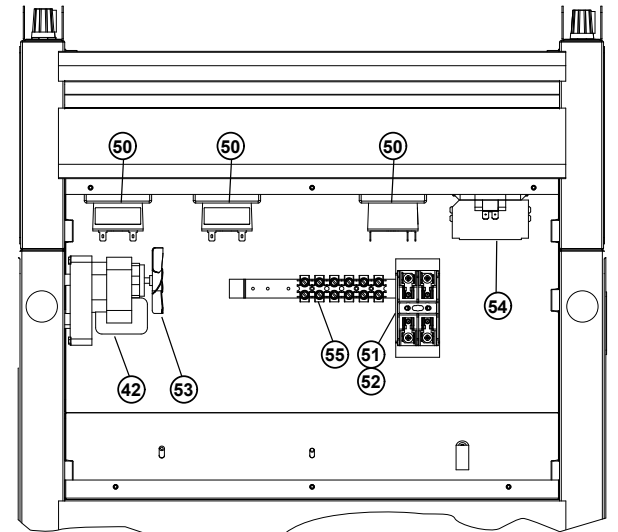
**318 Stratford Control 3 Phase**  
Left to Right Conveyor



**314 Phase Control**  
Left to Right Conveyor



**318 Phase Control**  
Left to Right Conveyor



**318HXGB**  
Pita Toaster