



34 (items 25 thru 33)

Hot Food Server

Two, Three & Four Drawer,
Single Control Models

Model: 3B20A, 3B80A, 3C80A, 3D8XD



IL2098, Rev. A 5/6/2011

2M-3102301; Hot Food Server

PARTS LIST

October 05, 2015, Rev. C

SINGLE CONTROLS, HOT FOOD SERVER MODELS: 3B20AT, 3B80AT, 3B82DT, 3C80AT, 3D8XDT				
Fig No.	Part Number	Description	Quantity	Application
1	2C-B102851	RING,RETAINING	8	3B20AT09-120, 3B20AT72-240
			12	3B80AWC-120V, 3C80AT
			16	3B80AT,3B82DT, 3D8XDT09-120
			24	3D8XDT72-240
2	2C-3B82D8827	WASHER,FLAT 7/16	4	3B20AT, 3B80AT
			6	3C80AT
			8	3D8XDT
3	2C-2001748	WASHER, SPRING #10	4	3B20AT, 3B80AT, 3B82DT
			6	3C80AT
			8	3D8XDT
4	2R-7610283	ASSY,VENT SLIDE HFS	2	3B20AT, 3B80AT, 3B82DT
			3	3C80AT
			4	3D8XDT
5	2T-3B70A8929	THERMOSTAT,100-200F	1	ALL
6	C9-1523B0001	WLDMT,CONTROL CUP	1	ALL
7	2R-2100087	KNOB,TSTAT OFF & 0-10	1	ALL
8	C9-3B82D0181	ASSY, LIGHT SIGNAL 230V	1	3B20AT72-240, 3B80AT72-240, 3C80AT72-240, 3D8XDT72-240
	C9-TC0069	LIGHT,SIGNAL ASSY RED-115		3B20AT09-120, 3B80AT09-120, 3B80AWC-120V, 3B82DT09-CFA, 3C80AT09-120, 3D8XDT09-120
9	C9-7609086	WLDMT,CUP THERMOMETER MTG	1	ALL
10	2T-3004112	THERMOMETER	1	ALL
11	C9-7007051	GUARD,WIRE (FRT-BACK)	1	3B20AT09-120, 3B20AT72-240
	C9-7007053			3B80AT, 3B80AWC, 3C80AT, 3D8XDT
12	C9-3B22D0029	ASSY,SHEATH ELEMENT RIGHT	1	3B20AT
	C9-3B82D0047			3B80AT, 3B80AWC, 3B82DT, 3C80AT, 3D8XDT
13	C9-3B22D0031	ASSY,SHEATH ELEMENT LEFT	1	3B20AT
	C9-3B82D0049			3B80AT, 3B80AWC, 3B82DT, 3C80AT, 3D8XDT
14	2N-3B82D8701	ELEMENT,HEATING 110V 500W	2	3B20AT, 3B80AT, 3B80AWC-120V, 3B82DT09-CFA
	2N-3D8XD8701			3C80AT, 3D8XDT
15	2C-30397	CLIP ELEM M P	8	ALL
16	C9-3B22D0041	ASSY,CHANNEL THIRD MEMBER	2	3B20AT
			3	3B80AT, 3B80AWC, 3B82DT
	C9-3B82D0067	ASSY,CHANNEL THIRD MEMBER	3	3C80AT
			4	3D8XDT
17	C9-3B22D0045	ASSY,CHANNEL THIRD MEMBER	2	3B20AT
			3	3B80AT, 3B80AWC, 3B82DT
	C9-3B82D0069	ASSY,CHANNEL THIRD MEMBER	3	3C80AT
			4	3D8XDT
18	2D-3B22D8411	PAN 17-5/8 X 17-5/8 X 5-1	2	3B20AT
			3	3B80AT, 3B80AWC, 3B82DT
	2D-3B82D8411	PAN 23-3/4 X 14-3/8 X 5-1	3	3C80AT
			4	3D8XDT

2M-3102301-Hot Food Server

PARTS LIST

October 05, 2015, Rev. C

SINGLE CONTROLS, HOT FOOD SERVER MODELS: 3B20AT, 3B80AT, 3B82DT, 3C80AT, 3D8XDT				
Fig No.	Part Number	Description	Quantity	Application
19	C9-7007086	COVER,CATCH HFS DRAWER	2	3B20AT, 3B80AT, 3B80AWC, 3B82DT
			3	3C80AT
			4	3D8XDT
20	C9-3B22D0143	DWR CARROAGE ASSY W/FRONT	2	3B20AT
	C9-3B82D0179	ASSY, DRAWER CARRIAGE	2	3B80AT, 3B82DT
			3	3C80AT
			4	3D8XDT
21	2W-3B22D0079	WLDMT, CARIAGE	2	3B20AT09-120, 3B20AT72-240
	2W-3B82D0151	WLDMT, CARIAGE		3B80AT09-120, 3B80AT72-240, 3B80AWC-120V, 3B82DT
			3	3C80AT
			4	3D8XDT
22	2C-32259	WELD NUT 1/4-20 SS	8	3B20AT, 3B80AT, 3B82DT
			12	3C80AT
			16	3D8XDT
23	2C-A6153	SCR,MS HH 1/4-20X1/2 18-8	8	3B20AT
			16	3B80AT, 3B82DT
			24	3C80AT
24	2C-A27469	WASHER,FLAT 1/4IN 7/8OD 1	8	3B20AT, 3C80AT
			16	3B80AT, 3B80AWC, 3B82DT
			32	3D8XDT
25	C9-3B82D4063	BRACKET,DRAWER FRONT RT	2	3B20AT, 3B80AT, 3B80AWC
			4	3C80AT, 3B82DT
			6	3D8XDT
26	C9-3B82D4065	DRAWER,FRT BRKT-LT	2	3B20AT, 3B80AT, 3B80AWC, 3B82DT
			4	3C80AT
			6	3D8XDT
27	2P-3B82D8401	SPRING,DRAWER CATCH	2	3B20AT, 3B80AT, 3B82DT
			3	3C80AT
			4	3D8XDT
28	C9-3B82D0175	ASSY,CATCH BRACKET & TRUS	2	3B20AT, 3B80AT, 3B80AWC, 3B82DT
			3	3C80AT
29	2C-2001347	NUT,KEPS 8-32 ZP	6	3B20AT, 3B80AT, 3B82DT
			9	3C80AT
			12	3D8XDT
30	2A-3B82D8311	SPACER,DRAWER FRONT,3/16X	6	3B20AT, 3B80AT, 3B82DT
			9	3C80AT
			12	3D8XDT
31	C9-7608910	ASSY,DRAWER CUP HANDLE	2	3B20AT, 3B80AT, 3B80AWC, 3B82DT
			3	3C80AT
			4	3D8XDT
32	2C-3023A8811	SCR,MS SLT FH 8-32X1/2 NP	4	3B20AT, 3B80AT, 3B82DT
			6	3C80AT
			8	3D8XDT
33	2R-3101758	HANDLE,DRAWER	2	3B20AT, 3B80AT, 3B82DT
			3	3C80AT
			4	3D8XDT

2M-3162901-Hot Food Server

PARTS LIST

October 05, 2015, Rev. C

SINGLE CONTROLS, HOT FOOD SERVER MODELS: 3B20AT, 3B80AT, 3B82DT, 3C80AT, 3D8XDT				
Fig No.	Part Number	Description	Quantity	Application
34	C9-3B72D0147	ASSY,FRONT & CATCH DRAWER	2	3B20AT 3B80AT, 3B82DT
	C9-3B82D0177	ASSY,DRAWER FRONT CATCH	3	3C80AT
			4	3D8XDT
NI	2K-31040	BUSHING HEYCO 7/8 OD	1	3B80AWC-120V, 3B82DT09-CFA
NI	2K-B212E8717	BUSHING, STRAIN RELIEF	1	3D8XDT
NI	C9-1511E0029	ASSY, CORDSET(5-15P)125V15	1	3D8XDT09-120
NI	C9-1511E0031	ASSY, CORDSET-250V15A 3' 6I	1	3D8XDT72-240
NI	C9-TC0048	CORD SET ASSY 16-3 HSJO	1	3B80AWC-120V, 3B82DT09-CFA
NI	2P-Z20782	4-5/8" SWIVEL CASTER w/BRAKE	2	3B82DT09-CFA
NI	2P-Z20783	4-5/8" SWIVEL CASTER	2	3B82DT09-CFA
WIRING DIAGRAMS				
AR	C9-3B20A8905	DIAGRAM,WIRING 115V	1	3B20AT09-120, 3B80AT09-120, 3B80AWC-120V, 3C80AT09-120, 3B82DT09-CFA
AR	C9-3B20A8911	DIAGRAM, WIRING 220V	1	3B20AT72-240, 3B80AT72-240, 3C80AT72-240
AR	C9-3B22D8911	DIAGRAM, WIRING 220V	1	3D8XDT72-240
AR	C9-3B72D8913	DIAGRAM, WIRING 115V	1	3D8XDT09-120
INSTALL INSTRUCTIONS				
AR	C9-3200084	INST,INSTALL 3B20 HFS	AR	3B20AT09-120, 3B20AT72-240

2M-3102301; Hot Food Server