



MODEL: IQ3-16BC
Impingement Toaster



SK2769, Rev. -, 3/25/2014

Parts List

January 27, 2015

| Model: IQ2,3 / IR2 ,3 IMPINGEMENT CONVEYOR TOASTERS | | | | |
|---|-------------|-----|--|--------------------|
| Fig No | Part Number | Qty | Description | Application |
| 1 | HC-120348 | 1 | ENCLOSURE ASSY IQ3/IR3 | IQ3, IR3 |
| | HC-120349 | | ENCLOSURE ASSY IQ2, IR2 | IQ2, IR2 |
| 2 | HC-120332 | 1 | TOP BAFFLE ASSY | IQ3, IR3 |
| | HC-120344 | | | IQ2, IR2 |
| 3 | HC-Z17418 | 1 | PLENUM COVER | IQ3, IR3 |
| | HC-Z18197 | | | IQ2, IR2 |
| 4 | HC-Z17424 | 1 | PLENUM | IQ3, IR3 |
| | HC-Z18195 | | | IQ2, IR2 |
| 5 | 2E-Z5681 | 2 | FUSEHOLDER, CLASS G | IQ3-16BC, IR3-16BC |
| 6 | HC-Z18194 | 1 | DUCT REAR | IQ2, IR2 |
| | HC-Z17417 | | | IQ3, IR3 |
| 7 | HC-Z17429 | 1 | DUCT - INLULATION COVER | IQ3, IR3 |
| | HC-Z18203 | | | IQ2, IR2 |
| 8 | 2U-Z17519 | 1 | BLOWER-IMPINGEMENT | |
| 9 | HC-Z18066 | 1 | BACK PANEL | IQ3, IR3 |
| | HC-Z18204 | | | IQ2, IR2 |
| 10 | 2C-6349 | 12 | SCREW #8X3/8 B THP STL NP | |
| 11 | 2E-200566 | 1 | SWITCH, RESET, 0796 | |
| 12 | 2A-202900 | 1 | SHAFT, T710 DRIVE | IQ2 |
| | 2A-202902 | | SHAFT, T714 DRIVE | IQ3 |
| 13 | HA-112261 | 2 | BEARING ASSY, 5/16 TEFLON | |
| 14 | 2C-Z6929 | 30 | 10-24 KEPS NUT S.S. | |
| 15 | 2P-Z8779 | 1 | SPROCKET 25P-11T .313 ID | |
| 16 | 2P-150015 | 1 | CHAIN DRIVE #25 ROLLER | |
| 17 | 2P-200648 | 1 | SPROCKET, 25B32 X 5/16 | |
| 18 | 2E-Z17514 | 1 | SPEED SENSOR | |
| 19 | HC-Z17468 | 1 | BRACKET-SPEED SENSOR RT | |
| 20 | 2U-Z9657 | 1 | MOTOR,11RPM-CW,NEW STYLE | |
| 21 | HC-Z17430 | 1 | ELEMENT RETAINER RIGHT | IQ2, IQ3 |
| | HC-Z18349 | | | IR2, IR3 |
| | HC-Z18354 | 2 | ELEMENT GUIDE PLATE (not shown) | IR2, IR3 |
| | HC-Z17467 | | | IQ2, IQ3 |
| 22 | HL-197863 | 4 | HTRTBE,QTZ/857W@120V, 15.84 OHMS | IQ3-16BC-240 |
| | HL-197862 | | HTRTBE,QTZ,208V, 907W@104V, 11.24 OHMS | IQ3-16BC-208 |
| | HG-198062 | | HTRTBE,QTZ-800W@104V, 208V, 13.5 OHMS | IQ2-12BC-208 |
| | HG-198064 | | HTRTBE,QTZ-800W@120V, 18 OHMS | IQ2-12BC-240 |
| | 2N-209131 | 6 | ELEMENT METAL 208V 600W | IR3-16BC-208 |
| | 2N-209132 | | ELEMENT METAL 240V 600W | IR3-16BC-240 |
| | 2N-Z15500 | | ELEMENT 470W, 208V | IR2-12BC-208 |
| | 2N-Z15987 | | ELEMENT 470W, 240V | IR2-12BC-240 |
| 23 | 2C-200005 | 8 | SCREW 6-32X1/2 THP SS | IQ3 |
| | | 4 | | IQ2 |
| 24 | 2E-Z10406 | 2 | TERMINAL BLOCK 4 POS | |
| 25 | 2K-200464 | 2 | BUSHING, WIRE RING 7/8" | |
| 26 | 2E-Z17513 | 1 | QCSE POWER BOARD | |

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| 27 | 2U-200561 | 1 | MOTOR,FAN240V 23BTM | |
| 28 | 2R-200562 | 1 | FAN GUARD | |
| 29 | 2C-Z5883 | 4 | 10-24 X 1/2 FZA SCREW | |
| 30 | 2R-Z18201 | 4 | FOOT 1.69X1 SIL 1/4 20 | |
| 31 | HC-Z18383 | 1 | CONTROL BOARD PROGRAMMED | |
| NI | HC-Z18383 | 1 | SOFTWARE IQCS, IRCS | |
| 32 | 2M-Z18250 | 1 | LABEL, CONTROL IQCS | |
| 33 | HH-100561 | 1 | TRAY, PULL OUT, QCS, 14 | IQ3 |
| | HA-100560 | | TRAY, PULL OUT QCS 10" | IQ2 |
| 34 | HC-101116 | 1 | TRAY, CRUMB ASSEMBLY, QCS3 | IQ3, IR3 |
| | HF-101115 | | TRAY, CRUMB ASSEMBLY, QCS2 | IQ2, IR2 |
| | 2C-200067 | 3 | SCREW 6-32 X 1/4 THP SS | |
| | 2C-200101 | | WASHER #6 SPLIT SS | |
| 35 | 2R-200788 | 1 | QCS-3 CRUMB TRAY GUARD | IQ3, IR3 |
| | 2R-200787 | | QCS 1&2 CRUMB TRAY GUARD | IQ2, IR2 |
| 36 | HC-Z11261 | 1 | CRUMB TRAY,QCS3 | IQ3 |
| 36 | HC-402457 | 1 | CRUMB TRAY, QCS-2 | IQ2 |
| 37 | 2B-200763 | 1 | LOADUP, 10 EURO, WIRE | IQ2 |
| | 2B-200764 | | LOADUP, 14 EURO, WIRE | IQ3 |
| 38 | 2A-202905 | 1 | SHAFT, 214HX IDLER | IQ3 |
| | 2A-202904 | | SHAFT, 210HX IDLER | IQ2 |
| 39 | 2P-200700 | 2 | BEARING-PTFE SPRING LOAD | |
| 40 | 2P-200736 | 2 | 2 INCH BEARING SPRING | |
| 41 | HC-Z17422 | 1 | ELEMENT RETAINER LEFT | |
| 42 | HC-120347 | 1 | PADDLE ASSY | |
| NI | 2A-200284 | 1 | E-CLIP 5/16 | |
| NI | 2B-200602 | 35" | BELT, CONVEYOR 14 IN #448 | IQ3 |
| NI | 2B-200601 | 37" | BELT, CONVEYOR 10 IN #448 | IQ2 |
| NI | 2B-200603 | 3 | BELT LINK 14IN SPACECLIP | IQ3 |
| NI | 2E-Z5680 | 4 | FUSE, 5A - CLASS G | IQ3-16BC, IR3-16BC |
| NI | 2K-Y6764 | 1 | BUSHING - STRAIN RELIEF | |
| NI | 2R-Z8879 | 1 | FAN BLADE CCW BLACK | |
| NI | HI-140074 | 1 | QCSE 6-30P MOLDED CORD | IQ3- |
| NI | HB-120274 | 1 | CORD ASSY 6-20 | IQ2-12BC, IR2-12BC |
| NI | 2M-Z18397 | 1 | LABEL, WD | IQ2, IR2 |
| NI | 2M-Z18398 | 1 | LABEL, WD | IQ3, IR3 |